#### Han® tools



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### Overview Han® crimping tools



Crimp contacts Part number AWG Crimping tools mm<sup>2</sup> Tools Series female contact gold plated 09 99 000 0110 0660 000 66 20 99 000 1035 male contact silver plated 8880 000 66 male contact gold plated 09 99 000 0021 1000 000 66 60 99 000 0377 female contact removal tools silver plated 60 60 60 6207 6227 6107 6127 Х Х 26 - 22 0.14 - 0.37Han D® 6104 6204 6124 6224 Х Х Signal contacts 6123 6223 6103 6203 0.5 20 Х Х Х Х Х 09 15 000 .... 6105 6205 6125 6225 0.75 18 Х Х Х Х Х 09 99 000 0012 6102 6202 6122 6222 1.0 18 Х Х Х Χ Х 6101 6201 6121 6221 1.5 16 Х Х Х Х Х 6106 6206 6126 6226 2.5 14 Х Х Han D® Female contact Male contact 3221 1 mm POF F.O. contacts 3211 Х 3222 20 10 001 ... 3212 / 3213 6127 6227 6117 6217 0.14 - 0.37 26 - 22 Х Х 6121 6220 6122 6222 0.5 20 Х Χ Χ Х Х Han E® 6114 6214 6115 6215 0.75 х 18 Χ Х Х Х Power contacts 09 99 000 0319 09 33 000 .... 6105 6205 6118 6218 1.0 18 Х Х Х Х Х 6104 1.5 6204 6116 6216 16 Х Х Х Х Х 6202 6123 6223 2.5 6102 14 Х Х Х Х Х 3.0 6106 6206 12 Χ Χ Х 6221 6107 6207 6119 4.0 12 Х Х Han E® Female contact Male contact F.O. contacts 1 mm POF 3311 3321 20 10 001. 6104 6204 09 99 000 0305 Han® C 1.5 16 Χ Х Χ Х 09 99 000 0381 Power contacts 6105 6205 2.5 14 Х Х Х Х 09 32 000 .... 6207 6107 4.0 12 Х Х Χ Х Х 6108 6208 6.0 10 Х 6109 6209 10.0 8 Х 6101 6201 6121 6221 0.14 - 0.37 26 - 22 Х Х Han-Yellock® 6102 6202 6122 6222 0.5 20 Х Х Х Х 09 99 000 0319 Power contacts 6103 6203 6123 6223 0.75 18 Х Х Х Х 11 05 000 .... 6104 6204 6124 6224 1.0 18 Х Х Х Х 6105 6205 6125 6225 1.5 16 Х Х Х Х 6106 6206 6126 6226 2.5 14 Х Х Х Х 6107 6207 6127 6227 3.0 12 Х Х Х 6108 6208 6128 6228 4.0 12 х Х Х Description Locator 09 99 000 0311 Х Han D® Locator 09 99 000 0310 Χ Han E® Locator 09 99 000 0308 Han® C 09 99 000 0341 Locator 09 99 000 0343 Х Han-Yellock® 09 99 000 0342 Х

Han 90 2

## Overview Han® crimping tools



Tools

Crimp contacts Series	Part number		mm²	AWG			Cr	impir	ng m	achir	nes				
	male contact silver plated	female contact silver plated	male contact gold plated	female contact gold plated			09 99 000 0314	09 99 000 0307	09 98 000 6901 1)	09 98 000 6902 1)	09 98 000 6903 1)	09 98 000 6907 1)	09 98 000 9001	09 98 000 9002	09 98 000 9003
Han D®	6107	6207	6127	6227	0.14 - 0.37	26 - 22	X		<b>x</b> <sup>2)</sup>				х		
Signal contacts	6103	6203	6123	6223	0.5	20	x		Х				х		
09 15 000	6105	6205	6125	6225	0.75	18	X		Х				х		
	6102	6202	6122	6222	1.0	18	x		х				х		
	6101	6201	6121	6221	1.5	16	x		Х				х		
	6106	6206	6126	6226	2.5	14			х				х		
	6127	6227	6117	6217	0.14 - 0.37	26 - 22	l x		Π	<b>x</b> 2)	1			х	
Han E®	6121	6220	6122	6222	0.5	20	X			x				Х	
Power contacts	6114	6214	6115	6215	0.75	18	x			х				х	
09 33 000	6105	6205	6118	6218	1.0	18	х			х				х	
9-9	6104	6204	6116	6216	1.5	16	х			х				х	
	6102	6202	6123	6223	2.5	14	х			х				х	
	6106	6206			3.0	12	х			х				х	
	6107	6207	6119	6221	4.0	12	х			х				Х	
	6101	6201	6121	6221	0.14 - 0.37	26 - 22	П	Π				х			
Han-Yellock®	6102	6202	6122	6222	0.5	20						х			
Power contacts	6103	6203	6123	6223	0.75	18						х			
11 05 000	6104	6204	6124	6224	1.0	18						х			
	6105	6205	6125	6225	1.5	16						х			
	6106	6206	6126	6226	2.5	14						Х			
All Control of the Co	6107	6207	6127	6227	3.0	12						<b>x</b> <sup>3)</sup>			
	6108	6208	6128	6228	4.0	12						<b>x</b> <sup>3)</sup>			
Han® C	6104	6204			1.5	16	x	х			х				х
Power contacts	6105	6205			2.5	14	x	х			х				х
09 32 000	6107	6207			4.0	12	x	х			х				х
	6108	6208			6.0	10		х			х				х
	6109	6209			10.0	8		х							х

<sup>1)</sup> TK-M basic machine 09 98 000 6900 is required 2) depending on the wire 3) only with modification 09 98 503 6900



Tools

#### Details

The high end tool with best performance.

#### Details

for wire gauges from 0.14 und 0.25  $\rm mm^2$  please use the contacts 09 15 000 6107, 6207, 6127 or 6227.

Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, Han D®: 0.14 2.5 mm², Han E®: 0.14 4 mm², Han- Yellock®: 0.14 4 mm², Han® C: 1.5 4 mm², Pack contents: incl. locator, Handling instruction		09 99 000 0888	
Check gauge, for crimping tool 09 99 000 0888, for optional testing		09 99 000 0889	Go Ø1,5 mm NoGo
Locator, Spare part, for crimping tool 09 99 000 0888		09 99 000 0887	
Locator, Han E <sup>®</sup> , Relay contacts	0.14 4	09 99 000 0978	
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Tools

### Details

for wire gauges from 0.14 und 0.25  $\rm mm^2$  please use the contacts 09 15 000 6107, 6207, 6127 or 6227.

Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, Han D®: 0.14 2.5 mm², Han E®: 0.14 4 mm², Han- Yellock®: 0.14 4 mm², Han® C: 1.5 4 mm² Please order locator separately.	0.14 4	09 99 000 0001	C S C
Locator, Han D®	0.14 2.5	09 99 000 0311	
Locator, Han E <sup>®</sup>	0.14 4	09 99 000 0310	
Locator, Han® C	1.5 4	09 99 000 0308	
Locator, Han E <sup>®</sup> , Relay contacts	0.14 4	09 99 000 0345	
Adjustment gauge, for four-indent crimping tools, Han D®, Han E®, Han® C, Han- Yellock®		09 99 000 0379	2028 2418
			Han 90 5



Tools

### Details

Robust allrounder with very good performance.

Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, Han D®: 0.14 1.5 mm², Han E®: 0.5 4 mm², Han- Yellock®: 0.5 4 mm², Han® C: 1.5 4 mm², Pack contents: Locator Han® C, Locator Han E®, Locator Han D®, Please order Han- Yellock® separately.	0.14 4	09 99 000 0110 09 99 000 0341	
Locator, Han- <i>Yellock</i> ®			
Locator, Spare part, Han D®, Han E®, Han® C		09 99 000 0376	
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Tool

### Details

The service tool for on-site maintenance.

Identification	Conductor cross-section (mm²)	Part number	
Service crimping tool, Han D®: 0.14 1.5 mm², Han E®: 0.5 2.5 mm², Han- Yellock®: 0.5 2.5 mm², Pack contents: incl. locator, Please order Han- Yellock® separately.	0.14 2.5	09 99 000 0021	
Locator, Han- <i>Yellock</i> ®		09 99 000 0343	
Locator, Spare part, Han D <sup>®</sup> , Han E <sup>®</sup>		09 99 000 0022	
			Han
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Tools

### Details

The professional tool for big cross-sections.

Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, Han® C: 4 10 mm², Pack contents: incl. locator	4 10	09 99 000 0377	
Locator, Spare part, for part number 09 99 000 0377, Han® C: 4 10 mm²		09 99 000 0963	
Locator, for part number 09 99 000 0377, Han® HsB: 4 10 mm²		09 99 000 0985	O. Wall
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Tools

### Details

The professional tool for crimping Han® HsB contacts.

Identification	Conductor cross-section (mm²)	Part number		
Crimping tool, Han® HsB: 1.5 4 mm², Pack contents: incl. locator	1.5 4	09 99 000 0986		
			<b>g</b>	lan 90 9

## Hand crimping tools for fibre optic contacts



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Ide	entification	Part number	
Cri for SC A/F for	imping tool, FO connector (glass fibre), C, F-SMA F-ST, 3.8 mm, A/F 4.3 mm, A/F 4.95 mm crimping of the strain relief	20 99 000 1031	
Cri for SC A/F for	imping tool, FO connector (plastic fibre), C, F-SMA F-ST, F 3 mm, A/F 4.95 mm, A/F 6.5 mm crimping of the strain relief	20 99 000 1033	
Cri for Ha	imping tool, following 1 mm POF contacts, in D®, Han E®, DIN 41626, Ferrule, F-SMA, -ST	20 99 000 1035	
Han 90 10			

## Hand crimping tools for Han-Fast® Lock contacts



Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, Angled, for Han-Fast® Lock single contact	1.5 2.5 4 10	09 99 000 0876 09 99 000 0877	
Crimping tool, for Han-Fast® Lock single contact, incl. locator	1.5 2.5 4 10	09 99 000 0881 09 99 000 0831	
			Han 90 11

### Hand crimping tools for wire end ferrules



Tools

### Details

The tool for the professional processing of wire end ferrules according to DIN 46228.

Identification	Conductor cross-section (mm²)	Part number	
Crimping tool, for wire end ferrules, acc. to DIN 46228	0.14 2.5 4 16	09 99 000 0970 09 99 000 0971	
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## Hand crimping tools for D-Sub contacts



Identification	Conductor cross-section (mm²)	Part number		
Crimping tool, for 500 bandoliered standard contacts	0.09 0.56	09 99 000 0169		
Crimping tool, for single stamped D-Sub contact	0.09 0.56	09 99 000 0175		
Crimping tool, for turned male and female contact, 4 indent crimp in acc. to MIL 22 520/2-01	0.09 0.82	09 99 000 0501		
Locator, for single D-Sub standard contacts		09 99 000 0531		
Locator, for single D-Sub standard contacts, 09 93 000 5576 + 09 93 000 5476		09 99 000 0897	4111	
				Han 90 13
				13

## Hand crimping tools for coaxial contacts



	Identification	Conductor cross-section (mm²)	Part number	
	Crimping tool, for turned male and female contact, 4 indent crimp in acc. to MIL 22 520/2-01	0.09 0.82	09 99 000 0501	
	D-Sub, Locator, for inner contact die		09 99 000 0507	Contacts 09 69 182 x140 + 09 69 282 x140 09 69 182 x230 + 09 69 282 x230
Han 90 14				
14				

## Hand crimping tools for coaxial contacts



Tools

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Identification	Part number	
Crimping tool, for coaxial contact, acc. to DIN 41626, for outer ferrule Please order crimp dies separately.	09 99 000 0503	
Crimp die, for D-Sub	09 99 000 0508	Contacts 09 69 182 x140 + 09 69 282 x140 09 69 182 x230 + 09 69 282 x230 09 69 181 x140 + 09 69 281 x140 09 69 181 x141 + 09 69 281 x141 09 69 181 x230 + 09 69 281 x230
Crimp die, for D-Sub mixed	09 99 000 0515	Contacts 09 69 181 x143 + 09 69 281 x143
Crimping tool, Crimp die included, for coaxial contact, acc. to DIN 41626	09 99 000 0194	Contacts 09 14 000 6211 + 09 14 000 6111 09 14 000 6221 + 09 14 000 6121

## Pneumatic crimping tool for Han® standard contacts



Tools

	Identification	Part number	
	Pneumatic crimping tool, Han D®: 0.14 2.5 mm², Han E®: 0.14 4 mm², Han® C: 1.5 4 mm², Pack contents: In plastic case, Locator Han® C, Locator Han E®, Locator Han D®, Adjustment gauge, Pneumatic tube, Operating instructions	09 99 000 0314	
	Pneumatic crimping tool, Han® C: 1.5 10 mm², Pack contents: In plastic case, Locator Han® C, Pneumatic tube, Operating instructions, Adjustment gauge	09 99 000 0307	
	Table fixing, for part number 09 99 000 0307 and 09 99 000 0314	09 99 000 0309	
n	Foot switch, for part number 09 99 000 0307 and 09 99 000 0314	09 99 000 0347	

# Battery crimping cool for Han® standard contacts



Tool

### Details

Fast, light, efficient – that's what crimping is all about today.

Identification	Conductor cross-section (mm²)	Part number	
Battery crimping tool set, Han D®: 0.14 1.5 mm², Han E®: 0.5 4 mm², Han® C: 1.5 4 mm², Pack contents: Locator Han® C, Locator Han E®, Locator Han D®, Power supply	0.14 4	09 99 000 0990	
Locator, Spare part, Han D <sup>®</sup> , for part number 09 99 000 0990	0.14 1.5	09 99 000 0991	
Locator, Spare part, Han E <sup>®</sup> , for part number 09 99 000 0990	0.5 4	09 99 000 0992	
Locator, Spare part, Han® C, for part number 09 99 000 0990	1.5 4	09 99 000 0993	
Additional battery, for part number 09 99 000 0990		09 99 000 0994	Han 90 17

### Hydraulic crimping tools for Han® TC high current contacts



Tools

### Specifications and approvals

DIN 46235

Identification	Conductor cross-sec-	Dort number	Drawing (dimensions in mm)
Identification  Battery hydraulic tool, Pressing force 60 kN, Crimp die acc. to DIN 46235 with pressing width 9 mm	tion (mm²) 10 70	Part number 09 99 000 0850	(aimensions in mm)
Hand hydraulic crimping tool, Pressing force 60 kN, Crimp die acc. to DIN 46235 with pressing width 9 mm	10 70	09 99 000 0851	
Crimp die, for 60 kN tool, Pack contents: Supplied as a pair	10 16 25 35 50 70	09 99 000 0852 09 99 000 0853 09 99 000 0855 09 99 000 0856 09 99 000 0857	Cross-section         Pressing width         Identification           10 mm²         9 mm         6         TC 70, TC 100, TC 200, TC 250           25 mm²         9 mm         8         TC 70, TC 100, TC 200, TC 250, TC 35           25 mm²         9 mm         10         TC 70, TC 100, TC 200, TC 250, TC 35           35 mm²         9 mm         12         TC 100, TC 200, TC 250, TC 350           50 mm²         9 mm         14         TC 200, TC 250, TC 350           70 mm²         9 mm         16         TC 200, TC 250, TC 350, TC 650

### Hydraulic crimping tools for Han® TC high current contacts



Tool

### Specifications and approvals

DIN 46235

Identification	Conductor cross-section (mm²)	Part number	Drawing (dimensions in mm)
Battery hydraulic tool, Pressing force 120 kN, Crimp die acc. to DIN 46235 with pressing width 10 14 mm	10 240	09 99 000 0860	
Hand hydraulic crimping tool, Pressing force 120 kN, Crimp die acc. to DIN 46235 with pressing width 10 14 mm	10 240	09 99 000 0861	
Crimp die, for 120 kN tool, Pack contents: Supplied as a pair	10 16 25 35 50 70 95 120 150 185 240	09 99 000 0862 09 99 000 0863 09 99 000 0864 09 99 000 0865 09 99 000 0867 09 99 000 0868 09 99 000 0869 09 99 000 0870 09 99 000 0871 09 99 000 0872	Cross-section         Pressing width         Identification           10 mm²         10 mm         6         TC 70, TC 100, TC 250           16 mm²         10 mm         8         TC 70, TC 100, TC 200, TC 250, TC 350           25 mm²         10 mm         10         TC 70, TC 100, TC 200, TC 250, TC 350           50 mm²         13 mm         12         TC 100, TC 200, TC 250, TC 350           50 mm²         13 mm         14         TC 200, TC 250, TC 350           70 mm²         13 mm         16         TC 200, TC 250, TC 350, TC 650           120 mm²         14 mm         20         TC 350, TC 650           120 mm²         10 mm         22         TC 650           185 mm²         10 mm         25         TC 650           185 mm²         10 mm         25         TC 650           240 mm²         10 mm         28         TC 650
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#### Crimping machine TC-C01



#### **Features**

Tools

- Basic unit of compact construction for pre-stripped wires (stranded wire)
- · Easy handling due to well-arranged design
- · for individual, turned male and female contacts
- · Selective processing of male and female contacts
- · Automatic contact feed
- · Reproducible, top quality gas-tight crimp connections
- · Non-slip, anti-vibration adjustable feet for setting the height
- · Low noise level
- · With carrying handle
- · Removable electric and pneumatic supply connections
- · Maintenance interval counter
- · Minimal setup effort
- · Stepless adjustment of the crimping depth
- · Low follow-up costs for maintenance and repair
- · Easy replacement of wearing components

#### **Details**

Nominal voltage, max. 230 V

Nominal frequency 50 Hz

Power consumption ca.0.2 kW

Pressure ca.6 bar

Control system PLC

Work cycle trigger Footswitch

Work cycle 1 s

Noise level ca.62 dB

Crimp type Four-point crimping

Contact feed Vibratory bowl feed

Stroke counters Resettable daily counter and

permanent counter

Dimensions 345 x 230 x 400 mm

Weight ≥24 kg

#### Pack contents:

2.0 m connection cable and grounding plug,

2.0 m pneumatic hose,

quick-release coupling and N6 plugin nipple,

footswitch,

carrying handle,

operating instructions,

declaration of conformity

# Crimping machine TC-C01



Tools

Identification	Conductor cross-section (mm²)	Part number	Drawing (dimensions in mm)
Crimping machine TC-C01, for Han D® contact	0.14 2.5	09 98 000 9001	
Crimping machine TC-C01, for Han E <sup>®</sup> contact	0.14 4	09 98 000 9002	
Crimping machine TC-C01, for Han® C contact	1.5 10	09 98 000 9003	
Maintenance unit, Optional accessory		09 98 336 6851	

#### Crimping machine TK-M



#### Tools

#### Features

- Basic unit of compact construction
- · Fast stripping and crimping in one operating step
- Easy handling due to well-arranged design
- · Touchscreen controlling
- · for individual, turned male and female contacts
- · Selective processing of male and female contacts
- · Contact magazine with filling control
- Reproducible, top quality gas-tight crimp connections
- Infinitely variable adjustment parameters (stripping depth, stripping length, crimping depth, crimp contact feed rate)
- · Rotatable vibration feeder and actuator in basic unit
- · Low noise level
- · for oil-free compressed air
- · Minimal setup effort
- · Low maintenance costs

#### **Details**

Drive electro-pneumatic

Nominal voltage, max. 230 V

Nominal frequency 50 Hz

Power consumption ca.0.75 kW

Pressure ca.6 bar

Compressed air connection 3 dm3 / work cycle

Control system PLC

Work cycle trigger sensor

Work cycle 1.5 s

Noise level <70 dB

Crimp type Four-point crimping

Contact feed Vibratory bowl feed

Stroke counters Resettable daily counte, total counter, operating hours, maintenance counter and quantity preselection

Dimensions 580 x 470 x 470 mm

Weight <60 kg

#### Pack contents:

one mounted interchangeable unit,

2.0 m connection cable and grounding plug,

2.0 m pneumatic hose with plug-in nipple N6,

plug gauges for setting the crimping,

centering bush for positioning the plug gauges,

draw for insulation remains,

drawer for holding the contacts when the magazine is emptied,

tool set for setting,

1 set of stripping blades,

operating instructions,

declaration of conformity

## Crimping machine TK-M



dentification	Conductor cross-section (mm²)	Part number	
Crimping machine TK-M, Basic machine without interchangeable unit, Pack contents: Fool set for setting, I set of stripping blades, Declaration of Conformity		09 98 000 6900	
Interchangeable unit, Han D®	0.14 2.5	09 98 000 6901	
Interchangeable unit, Han E®	0.14 4	09 98 000 6902	
Interchangeable unit, Han® C	1.5 6	09 98 000 6903	
Interchangeable unit, D-Sub	0.09 0.82	09 98 000 6904	
Interchangeable unit, Han- <i>Yellock</i> ®	0.14 2.5	09 98 000 6907	

### Crimping machine BK



#### **Features**

Tools

- · Fast stripping and crimping in one operating step
- · Easy handling due to quick change tool and stripper
- Suitable for standard D-Sub crimp contacts
- · Selective processing of male and female contacts
- · Hand wheel for manual adjustments
- · Maintenance-friendly through needle bearing rail
- · Automatic exhaust of the isolation remainders
- · Reproducible, top quality gas-tight crimp connections
- · With crimp force monitor
- Setting parameters with raster rotary button (depth of insulation stripping, length of insulation stripping, crimping heigth on wire, crimping heigth on isulation, wire retainer position, band thrust and wire position in the crimp contact)
- · Non slip and anti-vibration feet
- · Low noise level
- · for oil-free compressed air
- · Low maintenance costs
- · V-blades for special wires on request

#### **Details**

Drive electro-pneumatic

Nominal voltage, max. 230 V

Nominal frequency 50 Hz

Power consumption 0.75 kW

Pressure 6 bar

Control system PLC

Stripping device type 514

Suction apparatus 2000.0900.20

Work cycle trigger sensor

Work cycle 0.35 s

Noise level 85 dB

Illumination integrated tool light 20001326

Motor speed 440 -2000 rpm

Stroke counters Resettable daily counter and permanent counter

Dimensions 690 (with a contact reel: 1400) x 420 x 430 mm

Weight <72 kg

#### Pack contents:

with role owner and guide plate,

2.0 m connection cable and grounding plug,

2.0 m pneumatic hose with plug-in nipple N9,

oiler bottle for the lubricating of the crimping contacts,

tool set for setting,

1 set of stamps for wire and isolation-crimp,

1 anvil one-piece for wire and isolation-crimp,

1 set of stripping blades,

1 litre of contact oil,

operating instructions,

declaration of conformity

## Crimping machine BK



Identification	Conductor cross-section (mm²)	Part number	
Crimping machine BK, Pack contents: With role owner and guide plate, Tool set for setting, 1 set of stripping blades, Operating instructions, Declaration of Conformity		09 98 000 5000	
Quick change tool, D-Sub	0.09 0.25 0.25 0.5	09 98 000 3008 09 98 000 3010	
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Tools

#### Technical characteristics

Technical characteristics

compliant

Plate thickness

≤2 mm structural grade carbon steel

RoHS

Identification	Size	Part number	
Battery hydraulic punch driver, To produce panel cut outs for connectors, Punching pressure: 60 kN, Pack contents: In plastic case, Lithium-lon battery 18 V, 3 Ah, Charging set, Accessories  Hydraulic hand punch driver, To produce panel cut outs for connectors, Punching pressure: 60 kN, Pack contents: In plastic case, Accessories		09 99 000 0900	
Punching units for hydraulic punch drivers	1 A 3 HPR Han-Yellock® 10 Han-Yellock® 30 Han-Yellock® 60 Modular Compact	09 99 000 0976 09 99 000 0906 09 99 000 0910 11 99 300 0001 11 99 600 0001 09 99 000 0912	
Han A <sup>®</sup> , Han-Eco <sup>®</sup> A, Punching units for hydraulic punch drivers	03 A 10 A 16 A	09 99 000 0907 09 99 000 0908 09 99 000 0909	
Han-Eco® A, Rear mounting, Punching units for hydraulic punch drivers	10 A 16 A	09 99 000 0914 09 99 000 0915	
Han <sup>®</sup> B, Han-Eco <sup>®</sup> B, Punching units for hydraulic punch drivers	06 B 10 B 16 B 24 B	09 99 000 0902 09 99 000 0903 09 99 000 0904 09 99 000 0905	
Han® B, Han-Eco® B, Rear mounting, Punching units for hydraulic punch drivers	06 B 10 B 16 B 24 B	09 99 000 0916 09 99 000 0917 09 99 000 0918 09 99 000 0919	



Tools

Identification Part number 09 99 000 0833 Torque set, for High Current axial screw contact, incl. reversing blade (A/F 4.0 + A/F 5.0), Tightening torque: 5 ... 14 Nm, Pack contents: High quality metal box, Variable tightening torque tool TorqueVario®-STplus, Setting tool: torque-setter, HARTING optimised interchangeable blades hexagonal A/F 4, HARTING optimised interchangeable blades hexagonal A/F 5 09 99 000 0834 Torque set, for power contact, incl. reversing blade (A/F 2.0 + A/F 2.5 + PH2), + different bits, + adapter blade, Tightening torque: 1 ... 5 Nm, Pack contents: High quality metal box, Variable tightening torque tool TorqueVario®-S, Setting tool: torque-setter, HARTING optimised interchangeable blades hexagonal A/F 2, HARTING optimised interchangeable blades hexagonal A/F 2.5, HARTING optimised interchangeable blades PH2, Torque bit universal holder, Bits: A/F3, A/F4, PH0, PH1, PH2, T10, T15, T20, slot 0.6 x 4.5, slot 0.8 x 5.5 09 99 000 0835 Torque set, for HARTING screw contacts and fixing screws, Tightening torque: 0.5 ... 1.2 Nm, Pack contents: High quality metal box, Two pre-set tightening torque screwdrivers TorqueFix®, Interchangeable blades PH1, PH2, slot 0.5 x 3.0

## Assembly tools



Tools

Identification	Part number	
Insertion tool for crimp contacts, Small cross-section, Variable length of blade, Han D <sup>®</sup> , Han E <sup>®</sup> , Han- <i>Yellock</i> ®	09 99 000 0847	09 99 000 0847
Replacement-tip, for part number 09 99 000 0847	09 99 000 0848	
Assembly tool, for Han® ES insert	09 99 000 0367	
Torque set, for guiding pins and bushes, Tightening torque: 0.5 Nm, incl. 1/4" Bit, Pack contents: Torque bit universal holder ¼",	09 99 000 0840	
1 HARTING guiding pins and bushes bit, Product comes already pre-assembled in practical plastic packaging		
Torque tool, Han <sup>®</sup> 3 A, Han <sup>®</sup> 4 A, Han <sup>®</sup> Q 5/0, Staf <sup>®</sup>	09 99 000 0875	
Bit $lambda''$ as a spare part for guiding pins and bushes	09 99 000 0841	
Hexagonal driver for axial screw, With grip, A/F 4 (e. g. Han <sup>®</sup> 100 A Axial module)	09 99 000 0363	
Hexagonal driver for axial screw, With grip, A/F 5 (e. g. Han <sup>®</sup> 200 A Axial module)	09 99 000 0364	
Hexagonal driver for axial screw, Bit ¼", 40 A contact (A/F 2)	09 99 000 0369	

## Assembly tools



Tools

Identification	Part number	
Hexagonal driver for axial screw, Adapter 3/8", A/F 4 (e. g. Han <sup>®</sup> 100 A Axial module)	09 99 000 0370	
Hexagonal driver for axial screw, Adapter 3/8", A/F 5 (e. g. Han <sup>®</sup> 200 A Axial module)	09 99 000 0371	
Hexagonal driver for axial screw, Adapter 3/8", A/F 8 (e. g. Han <sup>®</sup> HC Modular 650)	09 99 000 0372	
Hexagonal driver for axial screw, Bit ¼", 70 A contact (A/F 2.5)	09 99 000 0375	
Han® VDE Screw Driver Set, The standard set, Pack contents: Slim bit screw driver 0.4 x 2.5, Slim bit screw driver 0.5 x 3.0, Slim bit screw driver 0.6 x 3.5, Slim bit screw driver 1.0 x 4.5, Phillips screw driver PH1 (191 x 30 mm), Phillips screw driver PH2 (218 x 23 mm)	09 99 000 0836	
Screw driver set Slimline, Insolated blade for slim assembly, Pack contents: Phillips screw driver PH1 x 80 mm, Phillips screw driver PH2 x 100 mm, Slim bit screw driver 3.5 x 100 mm, Slim bit screw driver 4.0 x 100 mm, Slim bit screw driver 5.5 x 125 mm, Slim bit screw driver 6.5 x 150 mm	09 99 000 0844	

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# Assembly tools



Tools

### Technical characteristics

RoHS	compliant
110110	Compliant

Identification	Part number	Drawing (dimensions in mm)
Polishing paper, for POF grain size 1000, Pack contents: Each part number means 5 pieces	20 80 001 9911	
Polishing paper, for GI 9 µ-grain size, Pack contents: Each part number means 5 pieces	20 80 001 9912	
Polishing paper, for GI 1 µ-grain size, Pack contents: Each part number means 5 pieces	20 80 001 9913	
Polishing tool, DIN 41612	20 99 000 1092	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
Polishing tool, POF cable 2.2 mm diameter	20 99 000 1093	20 -
Polishing tool, SC	20 99 000 1097	

Identification	Conductor cross-section (mm²)	Part number	
Removal tool, Han D®		09 99 000 0012	
Replacement-tip, for part number 09 99 000 0012		09 99 000 0004	
Removal tool, Han E®		09 99 000 0319	
Removal tool, Han <sup>®</sup> C	1.5 6 10	09 99 000 0305 09 99 000 0381	
Removal tool, Han® C module, 09 14 003 3001 / 09 14 003 3101, Han® Q 2/0, Han® Q 3/0, Han® Q 4/0 Crimp termination		09 99 000 0315	€ 09 99 000 0315
Insertion / removal tools, Han-Modular <sup>®</sup> , for D-Sub crimp contact		09 99 000 0368	
Removal tool, Han-Quintax <sup>®</sup> , for Quintax contact		09 99 000 0323	
Removal tool, for contacts in the multi module		09 99 000 0328	
Removal tool, Han D <sup>®</sup> , Service		09 99 000 0052	91-8/6 VON
Removal tool, Han-Fast® Lock, for easier removal of the Fast-Lock con- tact from the printed circuit board		09 99 000 0837	

### Removal tools

Tools



	Identification	Conductor cross-section (mm²)	Part number	
6	Removal tool, for LC contact in the Han® LC module		09 99 000 0843	09 99 000 0843
	Removal tool, for pneumatic contacts		09 99 000 0899	S 00 80 000 0000
	Removal tool, Han-Modular®, Han-Eco®, Han- <i>Yellock</i> ®, for single modules, Metal		09 99 000 0828	09 99 000 0828
	Removal tool, Han-Modular®, for double modules		09 99 000 0842	09 99 000 0842
	Removal tool, for all Han-Modular® modules in plastic frames You need 2 pieces for the removal of a single module and 4 pieces for the double module.		09 99 000 0331	
	Removal tool, for the Han® HV Single module		09 99 000 0335	
	Removal tool, for the Han <sup>®</sup> 100 A crimp module		09 99 000 0383	(assumes)
	Removal tool, for the Han® 200 A crimp module Insert from mating side.		09 99 000 0820	09 99 000 0820
	Removal tool, for the Han® 100 A single module, for Han® GND		09 99 000 0827	
n )	Removal tool, Han <sup>®</sup> Megabit module		09 99 000 0880	THE RESIDENCE OF THE PARTY OF T
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### Removal tools



Identification	Conductor cross-section (mm²)	Part number	
Removal tool, for the Han® HV Double module		09 99 000 0327	
Removal tool, for Han- <i>Yellock</i> ® modules and frames, Thermoplastic		11 99 000 0001	
Removal tool, for Han- <i>Yellock</i> ® modules and frames, Metal		11 99 000 0002	
Removal tool, Han® F+B, for circular inserts		09 99 000 0878	€ 19 M2 000 MATH
Removal tool, for Han® HC Modular 250 Crimp, for unlocking the fixing plate Insert from mating side.		09 99 000 0332	09 99 000 0335
Removal tool, Han® EasyCon, for assembly and disassembly of shield- ing clamps		09 99 000 0334	
Removal tool, Han <sup>®</sup> K 6/6		09 99 000 0977	
Removal tool, Han-Modular® Flexbox		09 99 000 0979	© 00 90 000 0079
Removal tool, Han <sup>®</sup> HsB		09 99 000 0987	ŀ

## Stripping tools



Tools

### Technical characteristics

RoHS	compliant

	Identification	Conductor cross-section (mm²)		Part number	
	Stripping tool, Pack contents: Stripping blade set, Straight	0.03 16		09 99 000 0980	
	Stripping blade set, Straight			09 99 000 0981	100
	Stripping blade set, Oval	10 16		09 99 000 0982	10. 50
	Stripping blade set, V-shape			09 99 000 0983	70
1	Fibre stripper		0.18/0.3 mm 0.3 mm 1 mm	20 99 000 1046 20 99 000 1041 20 99 000 1045	0.10